

**Garant**

**Indexable insert for turning VC.T 110304, for medium machining, Grade: HB7130-2**

**Order data**

Order number	261454 HB7130-2
GTIN	4062406750466
Item class	21G

**Technical description**

Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Chip breaker	VM
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Tolerance	M
Cutting speed $v_c$ main application	70 - 240 m/min
Cutting depth $a_p$	0.5 - 2.5 mm
Tool material	Carbide

ISO code indexable insert	VCMT 110304
Main application	M
Grade	HB7130-2
Type of product	Indexable insert for turning